

What is claimed is:

1. A method of manufacturing an elliptic deep-drawn product, comprising:

5 a first series of steps of providing an intermediate product, the steps including placing a blank on a spinning forming die, pressing the blank onto the forming die with a spinning bar, and forming a substantially round formed portion of a U-shaped cross-section; and

10 a second series of steps of providing an end product, the steps including placing the intermediate product in a press working die, and causing deformation with the die in a semicircle of the formed portion to form an elliptic portion and also causing deformation in another semicircle of the formed portion to form the formed portion into a final shape.

15 2. A method according to claim 1, wherein the end product is a nacelle lip of an airplane engine.